



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5373-3

Job Sheet 173808



Part No: D5373-3

Job Qty: 5 ea

Part Name: Oil Drain Line



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5373 REV:E sheet 1,6 IPP REV:A 16.01.21 NEW ISSUE DD VERF:JLM IPP REV:B 17.09.15 AS PER DWG.E DD VERF:DP IPP REV:C 17.11.14 REVISE R&B/NOT UPLOADED CORRECTLY DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs	3/8/18	3/8/18	0.00	0.00	Purchasing		AC 18-03-25
110	Packaging	5 pcs	3/8/18	3/8/18	0.00	0.00	Packaging2		AC 18-03-25
120	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC6		9-89
121	CNC Vertical Machining	5 pcs	3/8/18	3/8/18	1.22	4.51	HAAS 5 Axis		18-04-06
122	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Machining-4		18-04-06
123	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC8 Machining-4		18-04-07
130	Small Fab	5 pcs	3/9/18	3/9/18	0.00	0.37	Small Fab-9		18-04-07
140	QC	5 pcs	3/9/18	3/9/18	0.00	0.00	QC5		38
150	Packaging	5 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		6 APR 11 2018
160	QC21-SA	5 Ea	3/9/18	3/9/18	0.00	0.00	QC21		9-89 21 APR 12 2018

Part Op 100 - Issue P/O: 039255 Purchase Part Number: 101005-4CR-0062 Supplier: STRATOFLEX Certificate of Descriptions: conformity is required

121 - 1- Drill lock wire hole per folio FB505 ***NOTE 8*** DWG REV: _____ FOLIO REV: _____ 2- Debur

130 - INSTALL LABEL D2729 AS PER DWG NOTES

MAR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
101005-4CR-0062	Oil Drain Line	5 pcs (1 ea)	100-Purchasing	505464
D2182-045	Heat Shrink 4.5" Long	5 Ea (1 ea)	130-Small Fab	F155059
D2729-4	Red Decal	5 Ea (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	101005-4CR-0062	5	0	0
130-Small Fab	D2182-045	5	36	0
	D2729-4	5	0	0

Part Specifications

Specifications could not be found.



Oil Drain Line

PART NO: D5373-3

Serial No/Batch: S054670

Revision:

Operation: Packaging

Change No:

Mfg Date: 03/25/18

Job No: 173808

8 7 6 5 4 3 2 1

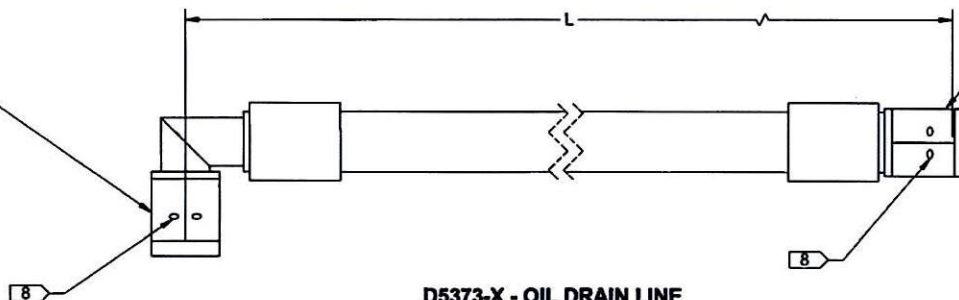
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 173808
MAR 07 2018

SPECIFICATION CONTROL DRAWING

STRAIGHT FLARED FITTING
P/N: 413524-4-4CL
(ALT: 413524-4-4CR)

90° ELBOW FLARED FITTING
P/N: 413517-4-4CL
(ALT: 413517-4-4CR)



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-1	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0180 ALT: 101005-4CR-0180	18	0.500	0.173	0.26	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
D5373-3	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0062 ALT: 101005-4CR-0062	6.25	0.500	0.173	0.17	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

- NOTES:
- 1) MATERIAL: PER TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
 - 7) WEIGHT: SEE TABLE
 - 8) FOR ALTERNATE PART NUMBERS (101005-4CR-XXXX), DRILL LOCK-WIRE HOLES PER SHEET 6, DETAIL A

RELEASED
2017-09-19
ECN 17-613

APPROVED

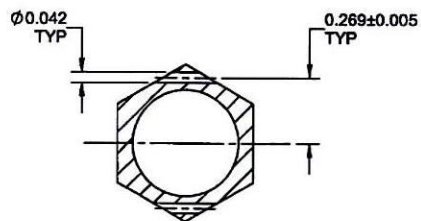
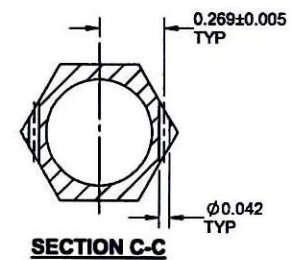
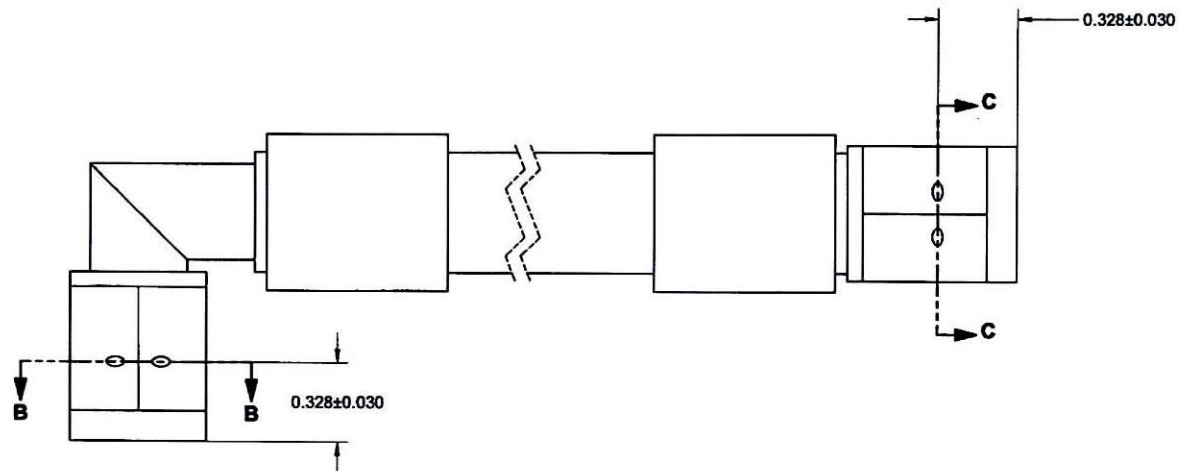
E	UPDATED D5373-3/7/9/11, ADDED SHT 3, 4 & 7	WK	17.09.11
D	ADDED D5373-7/9/11	WK	17.04.25
C	ADDED D5373-5	CC	16.12.01
B	ADDED NOTE 8 AND DETAIL A	CC	16.11.07
A	NEW ISSUE	CC	16.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CC		
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	17.09.11		

DART AEROSPACE USA, INC
EUGENE, OREGON, USA

DRAWING NO. D5373
REV. E
SHEET 1 OF 7
TITLE OIL DRAIN LINE
SCALE NTS

COPYRIGHT © 2018 BY DART AEROSPACE USA, INC
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

8 7 6 5 4 3 2 1



DETAIL A - LOCKWIRE HOLES (TYPICAL FOR -4 FITTINGS)

RELEASED
2017-09-19

APPROVED

DESIGN	CC	DART AEROSPACE USA, INC.	
DRAWN	WK	EUGENE, OR, USA	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D5373	SHEET 6 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
DATE	17.09.11	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039255

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039255

PO Date: 3/9/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 12 2018

Revised

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	CCB-38000		Oil Drain Valve - D5527-1	Firmed	3/23/18	10 Ea	0 Ea	10 Ea	\$108.33/Ea	\$1,083.30
Line Item Note job# 173822										
2	101005-4CR-0062		Oil Drain Line - D5373-3	Firmed	3/23/18	5 pcs	0 pcs	5 pcs	\$120.00/pcs	\$600.00
Line Item Note job 173808										
3	101005-6CR-0150		Oil Drain Line - D5373-7	Firmed	3/23/18	5 pcs	0 pcs	5 pcs	\$182.64/pcs	\$913.20
Line Item Note job# 173810										
4	101062D0170C270		Oil Drain Line - D5379-9	Firmed	3/23/18	5 Ea	0 Ea	5 Ea	\$393.77/Ea	\$1,968.85
Line Item Note job# 173811										
5	101062B0160C270		Oil Drain Line - D5373-11	Firmed	3/23/18	5 Ea	0 Ea	5 Ea	\$204.88/Ea	\$1,024.40
Line Item Note job#173816										
									Grand Total:	\$5,589.75

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL
WJL

DAS
11
9-89



PACKING LIST



DELIVERY NUMBER: 8005639825

ROUTE: US FedEx International Priority

PAGE:1 of 1

DATE:20MAR18

TIME:14:40:29

EMP:00015007

ORD TYP: ZOR 169

CURRENCY:USD

TERMS:Net 30

CUSTOMER PO:PO039255
ORDER NUMBER:1003902107
ORDER DATE:13MAR18

B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
CANADA
T
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
CANADA
T
O

S 1009
H AVIALL DALLAS HOSE SHOP
I DALLAS HOSE SHOP
P 2755 REGENT BLVD
DFW AIRPORT TX 75261
USA
F
R
O
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	1S	101005-4CR0062 HOSE: LT PRESSURE,PTFE BATCH 100152465	5	5	0	EA		120.00	600.00

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversion contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE
It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

20MAR18
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.

CUSTOMER COPY